

FOR IMMEDIATE RELEASE

■ **Block & Co., Inc., Realtors announces new Noodles & Co. location in Prairie Village**



June 11, 2010 - (Prairie Village, Kansas) Block & Company, Inc., Realtors is proud to announce that **Noodles & Company** will be opening their seventh restaurant in the Kansas City Metropolitan area. The new 2,500 square foot restaurant will be located at 7600 State Line in Prairie Village, Kansas and is estimated to open in mid-September of this year. The new Prairie Village location will take the former Reece & Nichols office space which is currently being converted into restaurant space by Zipco Construction.

Steve Gasperi of Block & Company, Inc., Realtors, who exclusively represents **Noodles & Company** in Kansas and Missouri negotiated the lease transaction. Westwood Financial is the landlord.

Noodles & Company is a quick-casual restaurant serving Asian, Mediterranean, and American inspired noodle dishes, soups and salads. The menu is broadly appealing and offers something for everyone from kids to adults. All of the food is prepared fresh, made to order and served fast on real china with real silverware. Since opening their first restaurant in 1995, the company has focused on creating a dining experience they can be proud of.

Today the **Noodles & Company** has more than 240 restaurants nationwide and is still expanding. "**Noodles & Company** is still looking to open 14 more restaurants in Kansas and Missouri in the next 3 years," says Steve Gasperi of Block & Company, Inc., Realtors.

Block & Company, Inc. Realtors is a full service commercial real estate company headquartered in Kansas City, Missouri since its inception in 1946. The firm's services include brokerage, development, investment, asset/property management, tenant representation, and corporate real estate services. With transactions extending to 187 cities in 35 states, Block & Company manages approximately 6 million square feet of retail, restaurant, office, and industrial space. Block & Company is proud to be known as one of the Midwest's premier full service real estate organizations, consistently ranked among the industry leaders by trade magazines, local business publications, and our industry peers.

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